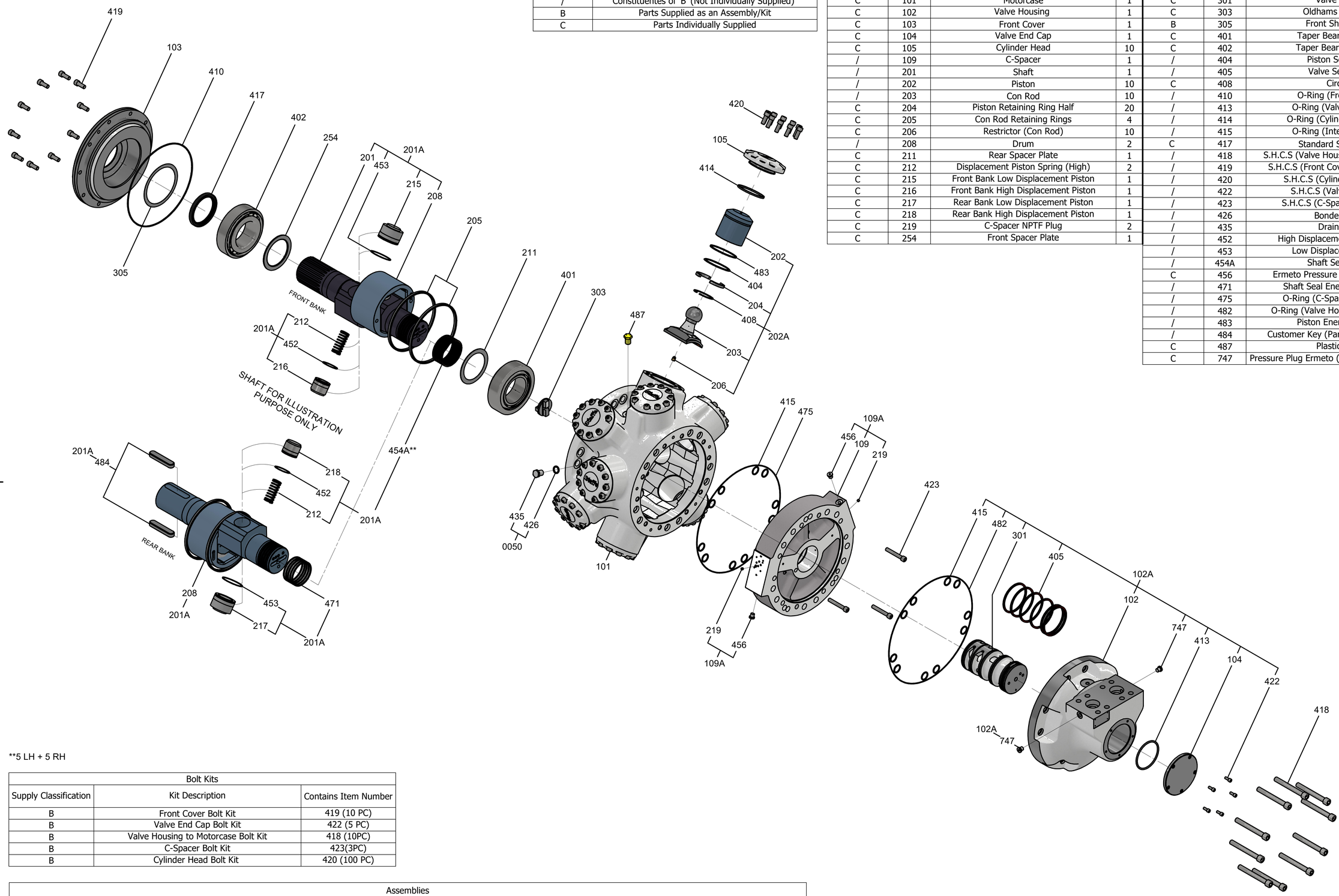
REVISION HISTORY			
REVISION	CHANGE	DATE	APPROVED
A	PM22-	03/11/2026	Mark Pellow

Supply Classification	
Code	Code Description
/	Constituentes of 'B' (Not Individually Supplied)
B	Parts Supplied as an Assembly/Kit
C	Parts Individually Supplied

Supply Classification	Item Number	Item Description	Qty
C	101	Motorcase	1
C	102	Valve Housing	1
C	103	Front Cover	1
C	104	Valve End Cap	1
C	105	Cylinder Head	10
/	109	C-Spacer	1
/	201	Shaft	1
/	202	Piston	10
/	203	Con Rod	10
C	204	Piston Retaining Ring Half	20
C	205	Con Rod Retaining Rings	4
C	206	Restrictor (Con Rod)	10
/	208	Drum	2
C	211	Rear Spacer Plate	1
C	212	Displacement Piston Spring (High)	2
C	215	Front Bank Low Displacement Piston	1
C	216	Front Bank High Displacement Piston	1
C	217	Rear Bank Low Displacement Piston	1
C	218	Rear Bank High Displacement Piston	1
C	219	C-Spacer NPTF Plug	2
C	254	Front Spacer Plate	1

Supply Classification	Item Number	Item Description	Qty
C	301	Valve Spool	1
C	303	Oldhams Coupling	1
B	305	Front Shim (Kit)	1
C	401	Taper Bearing (Rear)	1
C	402	Taper Bearing (Front)	1
/	404	Piston Seal Ring	10
/	405	Valve Seal Ring	12
C	408	Circlip	10
/	410	O-Ring (Front Cover)	1
/	413	O-Ring (Valve End Cap)	1
/	414	O-Ring (Cylinder End Cap)	10
/	415	O-Ring (Internal Ports)	20
C	417	Standard Shaft Seal	1
/	418	S.H.C.S (Valve Housing to Motorcase)	10
/	419	S.H.C.S (Front Cover to Motorcase)	10
/	420	S.H.C.S (Cylinder End Caps)	100
/	422	S.H.C.S (Valve End Cap)	5
/	423	S.H.C.S (C-Spacer Retaining)	3
/	426	Bonded Seal	5
/	435	Drain Plug	4
/	452	High Displacement Piston Seal	2
/	453	Low Displacement Seal	2
/	454A	Shaft Seal Ring	5LH+5RH
C	456	Ermeto Pressure Plug (C-Spacer)	2
/	471	Shaft Seal Energising Spring	1
/	475	O-Ring (C-Spacer Boundary)	1
/	482	O-Ring (Valve Housing Boundary)	1
/	483	Piston Energiser Ring	10
/	484	Customer Key (Parallel Shafts Only)	2
C	487	Plastic Plug	1
C	747	Pressure Plug Ermeto (SFM45 Valve Housing)	2



**5 LH + 5 RH

Bolt Kits		
Supply Classification	Kit Description	Contains Item Number
B	Front Cover Bolt Kit	419 (10 PC)
B	Valve End Cap Bolt Kit	422 (5 PC)
B	Valve Housing to Motorcase Bolt Kit	418 (10PC)
B	C-Spacer Bolt Kit	423(3PC)
B	Cylinder Head Bolt Kit	420 (100 PC)

Assemblies			
Supply Classification	Item Number	Item Description	Contains Item Number
B	102A	Valve Ass'y	102(1PC), 104(1PC), 301(1PC), 405(12PC), 413(1PC), 415(10PC), 422(5PC), 482(1PC), 747(2PC)
B	109A	C-Spacer Ass'y	109(1PC), 219(2PC), 415(10PC), 423(3PC), 456(2PC), 475(1PC)
B	201A	Shaft Ass'y	201(1PC), 208(2PC), 212(2PC), 215(1PC), 216(1PC), 217(1PC), 218(1PC), 452(2PC), 453(2PC), 454A(5PC LH + 5PC RH), 471(5 PC), P Shaft Only: 484(2PC)
B	202A	Piston Ass'y	202(1PC), 203(1PC), 204(2PC), 206(1PC), 408(1PC)
B	0010	Seal Kit	404(10PC), 405(12PC), 410(1PC), 413(1PC), 414(10PC), 415(20PC), 426(5PC), 452(2PC), 453(2PC), 454A(5PC LH + 5PC RH), 475(1PC), 482(1PC), 483(10PC)
B	0050	Drain Plug Kit	426(2PC), 435(2PC)

ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF KAWASAKI AND SHALL NOT BE USED BY OTHERS FOR MANUFACTURE, PROCUREMENT, OR DISCLOSURE WITHOUT THE WRITTEN PERMISSION OF THE OWNER.

KPM (UK) Ltd.
Emesettle, Plymouth, UK
PL5 2SA
www.kawasakihydraulics.com
Tel: +44 (0)1752 364394

	NAME	DATE
DRAWN	M.Pellow	11/12/2024
CHKD.	G. Totman	01/10/2026
APRVD.	Steve Clarke	01/10/2026
STATUS	Released	
PRINT SIZE	A1	SHEET 1/2

Kawasaki Powering your potential — Staffa Products

TITLE: HPC400 10 CYLINDER SPARES DRG

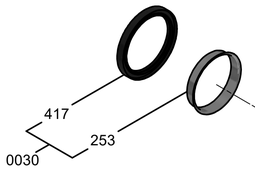
DRAWING No. 018125 — Revision A

REVISION HISTORY			
REVISION	CHANGE	DATE	APPROVED
A	PM22-	03/11/2026	Mark Pellow

Supply Classification	
Code	Code Description
/	Constitutes of 'B' (Not Individually Supplied)
B	Parts Supplied as an Assembly/Kit
C	Parts Individually Supplied

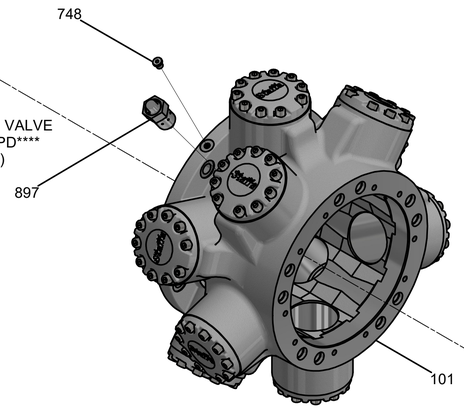
Supply Classification	Item Number	Item Description	Qty
C	101	Motorcase	1
C	102	Valve Housing	1
C	207	Restrictor (Flushing)	1
C	221	Plug (SFM45 Valve Housing Flushing)	1
C	253	Shaft Sleeve	1
/	417	High Pressure Shaft Seal	1
/	422	S.H.C.S (Valve End Cap)	5
/	425	Drain Adaptor	1
/	426	Bonded Seal	1
C	487	Plastic PLug	1
C	747	Ermeto Pressure Plug (SFM45 Valve Housing)	2
C	748	Ermeto Pressure Plug (V-Up Motorcase)	1
C	749	Ermeto Pressure Plug (Flushing)	1
C	896	Tacho Housing	1
C	897	Crankcase Relief Valve	1
/	900	Speed Sensor	1
/	901	Speed Sensor Cable (90 Deg or Straight)	1
/	902	S.H.C.S Speed Sensor Clamp	1
/	911	Tacho Housing Seal	1
/	912	Tacho Protection Bracket	1

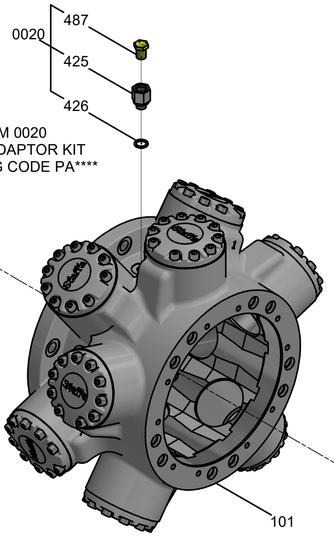
ITEM 0030
HIGH PRESSURE SHAFT SEAL (ITEM 417)
&
IMPROVED SHAFT SEAL LIFE (ITEM 253)
ORDERING CODE PC****



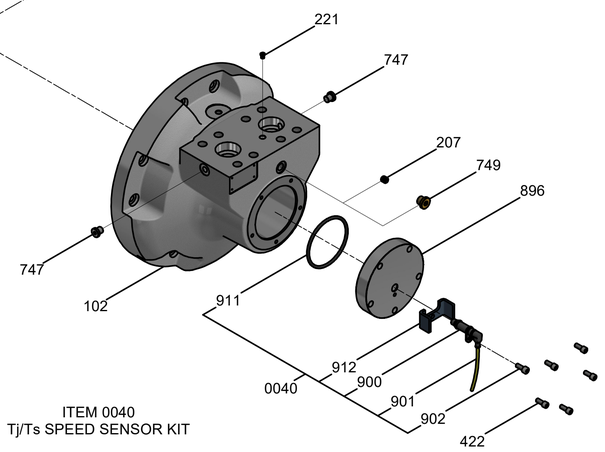
ITEM 101
VERTICALLY MOUNTED MOTORCASE

ITEM 897
CRANKCASE RELIEF VALVE
ORDERING CODE PD****
40 PSI (2.8 bar)





ITEM 0020
DRAIN ADAPTOR KIT
ORDERING CODE PA****



ITEM 0040
Tj/Ts SPEED SENSOR KIT

Crankcase Relief Valve - Item 897 *Contact KPMUK*
20 PSI (1.4 bar)
20 PSI (1.4 bar) Stainless Steel
30 PSI (2.1 bar) Stainless Steel
40 PSI (2.8 bar)
40 PSi (2.8 bar) Stainless Steel
60 PSI (4.1 bar) Stainless Steel
70 PSI (4.8 bar)

Bolt Kits		
Supply Classification	Kit Description	Contains Item Number
B	Valve End Cap Bolt Kit	422 (5 PC)

Assemblies			
Supply Classification	Item Number	Item Description	Contains Item Number
B	0020	Drain Adaptor Kit	425(1PC), 426(1PC), 487(1PC)
B	0030	HP Shaft Seal Kit	253(1PC), 417(1PC)
B	0040	Speed Sensor Kit	900(1PC), 901(2PC), 902(1PC), 911(1PC), 912(1PC)

ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF KAWASAKI AND SHALL NOT BE USED BY OTHERS FOR MANUFACTURE, PROCUREMENT, OR DISCLOSURE WITHOUT THE WRITTEN PERMISSION OF THE OWNER.

KPM (UK) Ltd.
Emesettle, Plymouth, UK
PL5 2SA
www.kawasakihydraulics.com
Tel. +44 (0)1752 364394

	NAME	DATE
DRAWN	M.Pellow	11/12/2024
CHKD.	G. Totman	01/10/2026
APRVD.	Steve Clarke	01/10/2026
STATUS	For Engineering Review	
PRINT SIZE	A1	SHEET 2/2

Kawasaki Powering your potential — Staffa Products

TITLE: HPC400 10 CYLINDER SPARES DRG

DRAWING No. 018125 — Revision A