

DRAWING No. 016709			
ISSUE	CHANGE	DATE	CHK.
A		04.11	
B	PM19/048	04.19	FS

DO NOT SCALE

IF IN DOUBT-ASK

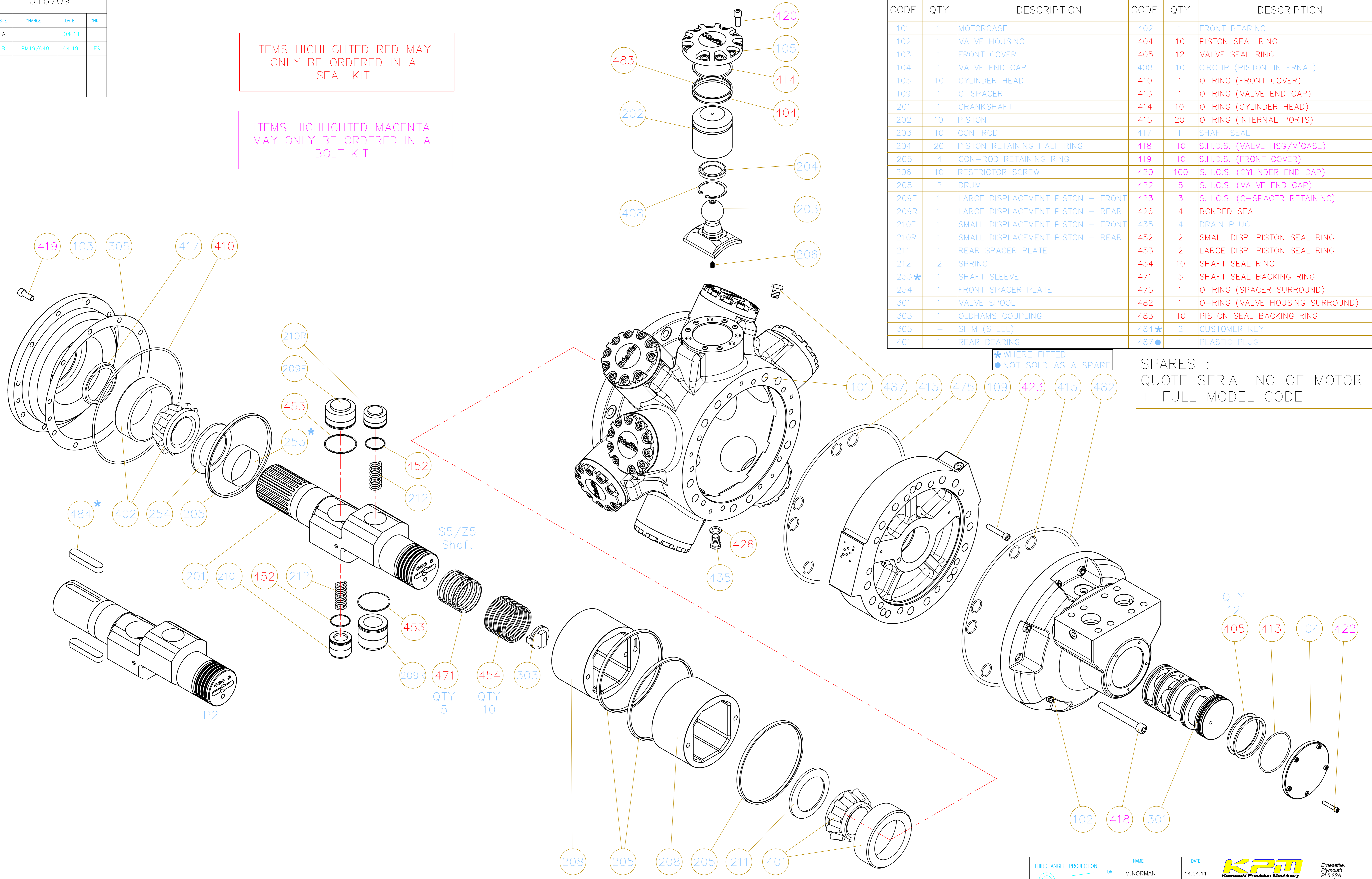
ITEMS HIGHLIGHTED RED MAY ONLY BE ORDERED IN A SEAL KIT


ITEMS HIGHLIGHTED MAGENTA MAY ONLY BE ORDERED IN A BOLT KIT

CODE	QTY	DESCRIPTION	CODE	QTY	DESCRIPTION
101	1	MOTORCASE	402	1	FRONT BEARING
102	1	VALVE HOUSING	404	10	PISTON SEAL RING
103	1	FRONT COVER	405	12	VALVE SEAL RING
104	1	VALVE END CAP	408	10	CIRCLIP (PISTON-INTERNAL)
105	10	CYLINDER HEAD	410	1	O-RING (FRONT COVER)
109	1	C-SPACER	413	1	O-RING (VALVE END CAP)
201	1	CRANKSHAFT	414	10	O-RING (CYLINDER HEAD)
202	10	PISTON	415	20	O-RING (INTERNAL PORTS)
203	10	CON-ROD	417	1	SHAFT SEAL
204	20	PISTON RETAINING HALF RING	418	10	S.H.C.S. (VALVE HSG/M'CASE)
205	4	CON-ROD RETAINING RING	419	10	S.H.C.S. (FRONT COVER)
206	10	RESTRICTOR SCREW	420	100	S.H.C.S. (CYLINDER END CAP)
208	2	DRUM	422	5	S.H.C.S. (VALVE END CAP)
209F	1	LARGE DISPLACEMENT PISTON - FRONT	423	3	S.H.C.S. (C-SPACER RETAINING)
209R	1	LARGE DISPLACEMENT PISTON - REAR	426	4	BONDED SEAL
210F	1	SMALL DISPLACEMENT PISTON - FRONT	435	4	DRAIN PLUG
210R	1	SMALL DISPLACEMENT PISTON - REAR	452	2	SMALL DISP. PISTON SEAL RING
211	1	REAR SPACER PLATE	453	2	LARGE DISP. PISTON SEAL RING
212	2	SPRING	454	10	SHAFT SEAL RING
253*	1	SHAFT SLEEVE	471	5	SHAFT SEAL BACKING RING
254	1	FRONT SPACER PLATE	475	1	O-RING (SPACER SURROUND)
301	1	VALVE SPOOL	482	1	O-RING (VALVE HOUSING SURROUND)
303	1	OLDHAMS COUPLING	483	10	PISTON SEAL BACKING RING
305	-	SHIM (STEEL)	484*	2	CUSTOMER KEY
401	1	REAR BEARING	487●	1	PLASTIC PLUG

* WHERE FITTED
● NOT SOLD AS A SPARE

SPARES :
QUOTE SERIAL NO OF MOTOR
+ FULL MODEL CODE



THIRD ANGLE PROJECTION	NAME	DATE	 Staffa Products <small>Ernesettle, Plymouth PL5 2SA www.kpm-eu.com</small>
DR.	M.NORMAN	14.04.11	
CHK.			
ENGR. APPVL.			
WT.			TITLE GENERAL ASSEMBLY (FOR SPARES) HPC400 MOTOR
<small>ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF KAWASAKI AND SHALL NOT BE USED BY OTHERS FOR MANUFACTURE, PROCUREMENT OR DISCLOSURE WITHOUT THE WRITTEN PERMISSION OF THE OWNER.</small>			SIZE A1 SCALE NTS DRAWING No. 016709 SHEET 1 of 1